

Work Order ID 54334-3

December 8, 2009 8:46:36 AM

Split



Page 1

Item ID: D3784-044

Accept



Setup Start



Revision ID:

Item Name: Seat Support Assembly, RH

4

Stop



Start Date: 08/12/2009 Start Qty: 20.00



Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

BP

Date: 08/12/09

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3784

Rev B

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

110

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

1-assemble as per dwg D3784 *****Note 8: Hole "A" is located 5" from the end of D3770-3 tube and must be oriented down *****Note 8: Hole "B" is located 5" from the end of D3770-1 tube and must be oriented forward *****

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

EP 10/01/12 (4)

EP 10/01/12 (4)

EP 10/01/12 (4)

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Item ID: D3784-044

Accept



Setup Start



Revision ID:

Stop



Item Name: Seat Support Assembly, RH

Start Date: 08/12/2009 Start Qty: 20.00



Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: GA

0.00



Packaging

Memo

0.00

SO

10/01/12

Packaging

140

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/12

ME 10-01-12

Picklist Print

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Work Order ID: 54334



Parent Item: D3784-044



Parent Item Name: Seat Support Assembly, RH

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 20.00

Required Qty: 20.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN525-10R20 Screw		Purchased	No			110	Each	96.0000	80.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

109752

M 113 554

96

96

Each

5,439.000 80.0000



16

SS 10/01/12

AN960JD10L



Washer

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

101291

104885

105793

109632

110985

5439

16

153

236

276

4758

110

Each

6.0000

40.0000



16

SS 10/01/12

D3763-041



End Fitting Assembly

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

46156

6

6

B 54314

4

SS 10/01/12



Picklist Print

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Work Order ID: 54334

Parent Item: D3784-044

Parent Item Name: Seat Support Assembly, RH




Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3763-044  End Fitting Assembly, RH		Manufactured	No	B54319		110	Each	0.0000	20.0000	4	8/10/12	
D3770-1  Tube		Manufactured	No			110	Each	13.0000	20.0000		8/10/12	
<div>Warehouse Location</div> <div>Main Warehouse</div> <div>ST</div> <div>45868</div> <div>Loc Qty</div> <div>13</div> <div>13</div> <div>Loc Code</div>												
D3770-3  Tube		Manufactured	No			110	Each	20.0000	20.0000		8/10/12	
<div>Warehouse Location</div> <div>Main Warehouse</div> <div>ST</div> <div>42963</div> <div>45869</div> <div>54518</div> <div>Loc Qty</div> <div>20</div> <div>5</div> <div>15</div> <div>Loc Code</div>												

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Shop Packet Print

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Picklist Print

Page 3

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Work Order ID: 54334



Parent Item: D3784-044



Parent Item Name: Seat Support Assembly, RH

Start Date: 08/12/2009

Required Date: 16/12/2009

Comments:

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3 Nut		Purchased	No			110	Each	2,739.000	80.0000			

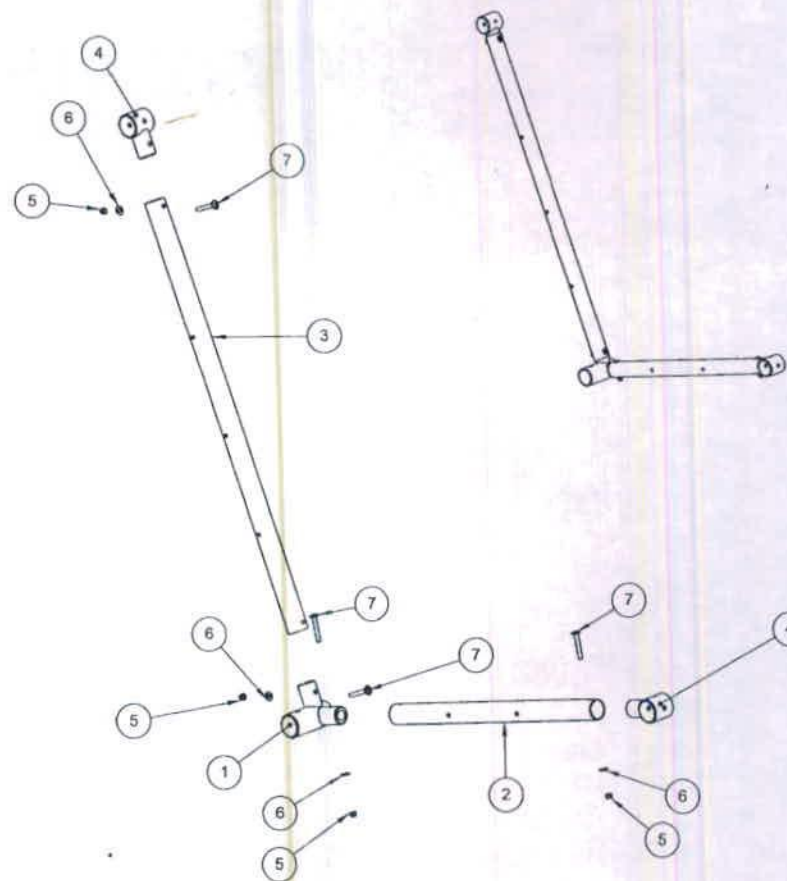
Handwritten signature and date: 10/01/12

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2739	
110844	32	
111274	27	
111668	188	
112314	1992	
112385	500	

Handwritten number: 16

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3763-044	END FITTING ASSY, RH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	MS21042L3	NUT	4
6	NAS1149D0332J	WASHER (AN960JD10L)	4
7	AN525-10R20	SCREW	4

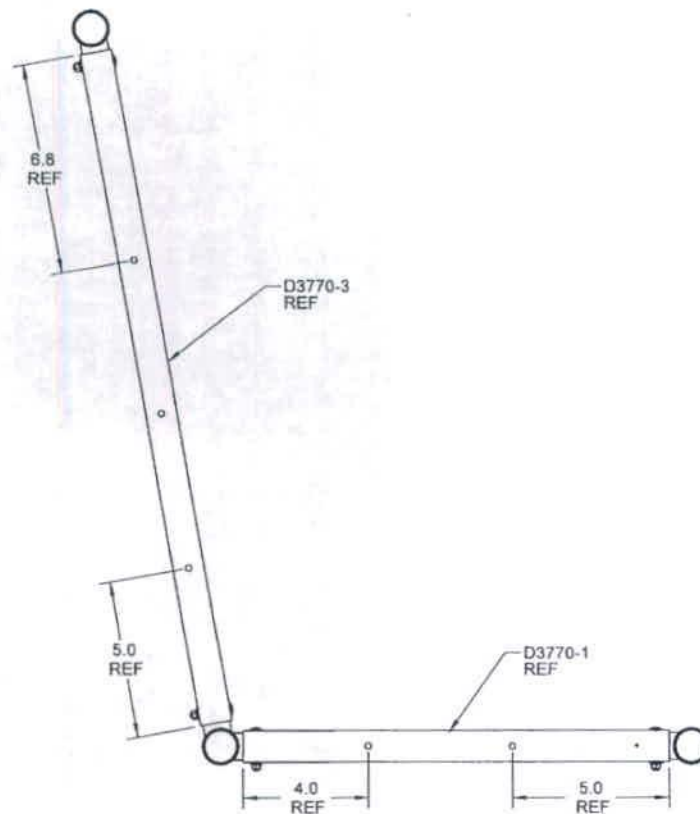
D3784-044 SEAT SUPPORT ASSY, RH



NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.78 lbs

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO.	REV. B
MFG. APPR.	HS	D3784	SHEET 4 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	HS	SEAT SUPPORT ASSEMBLY	NTS
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D3784-044 SEAT SUPPORT ASSY, RH

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	MD	D3784	SHEET 5 OF 5
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	SEAT SUPPORT ASSEMBLY	
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